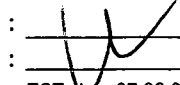
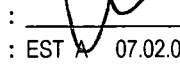


Date: Thursday, 01/02/2007 8:23:14 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BUSHING
<b>Job Number</b> : 30571	
<b>Estimate Number</b> : 12686	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D35911
<b>This Issue</b> : 01/02/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3591
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 01/02/2007 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : EST A 07.02.01 new issue EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M304TR0500W035	304 RD Tube .500 x .035W
-----	----------------	--------------------------



**Comment:** Qty.: 0.3675 f(s)/Unit Total : 7.3500 f(s)

304 RD Tube .500 x .035W

Batch: M102742

ml 07/02/02

20

2.0	LATHE CONV.	CONVENTIONAL LATHE
-----	-------------	--------------------



**Comment:** CONVENTIONAL LATHE

1-Turn as per dwg D3591

2-Deburr

ml 07/02/01

20

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ml 07/02/01

20

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

BG 07/02/01

20

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

CL 07/02/01

(20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 2 Date: 07/02/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 01/02/2007 8:23:14 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30571

Part Number: D35911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

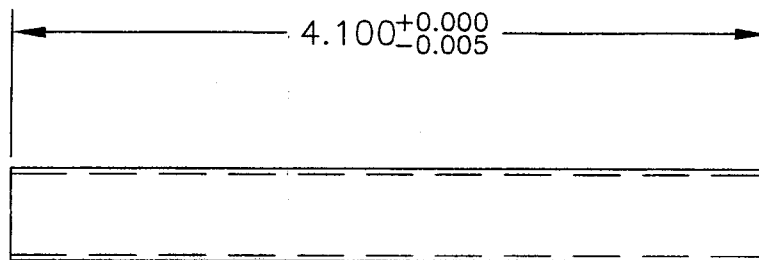
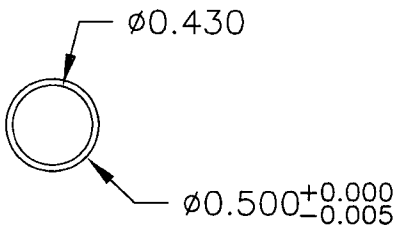
①  
50702/01

Job Completion



4 07.02.01

DESIGN <b>PH</b>	DRAWN BY <b>PH</b>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <b>#</b>	APPROVED <b>#</b>	DRAWING NO. D3591	REV. A SHEET 1 OF 1
DATE 07.01.16		TITLE BUSHING	SCALE 1:1
A	07.01.16	NEW ISSUE	



### **D3591-1 BUSHING**

**REFERENCE ONLY**

### **D3591-1 BUSHING**

- 1) MATERIAL: AISI 304/316 SS,  $\varnothing 0.500$ , 0.035 WALL SEAMLESS ROUND TUBING  
(REF. DART SPEC M304TR0.500W.035)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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